

D. DISC BRAKE ASSEMBLY—OVERHAUL

REMOVAL

For removal procedures of the brake assembly refer to "Rear Axle Shaft Assembly Overhaul"—Section B of this Chapter.

2. Unscrew and remove the nuts and bolts retaining the links to the actuating discs.

3. Unclip and remove the actuating disc retaining springs and separate the discs, Figure 15.

DISASSEMBLY

With reference to Figure 14.

1. Remove the split pin and clevis pin and disconnect the brake control rod from the actuating links.

NOTE: Retain the steel balls located between the actuating discs for use during re-assembly.

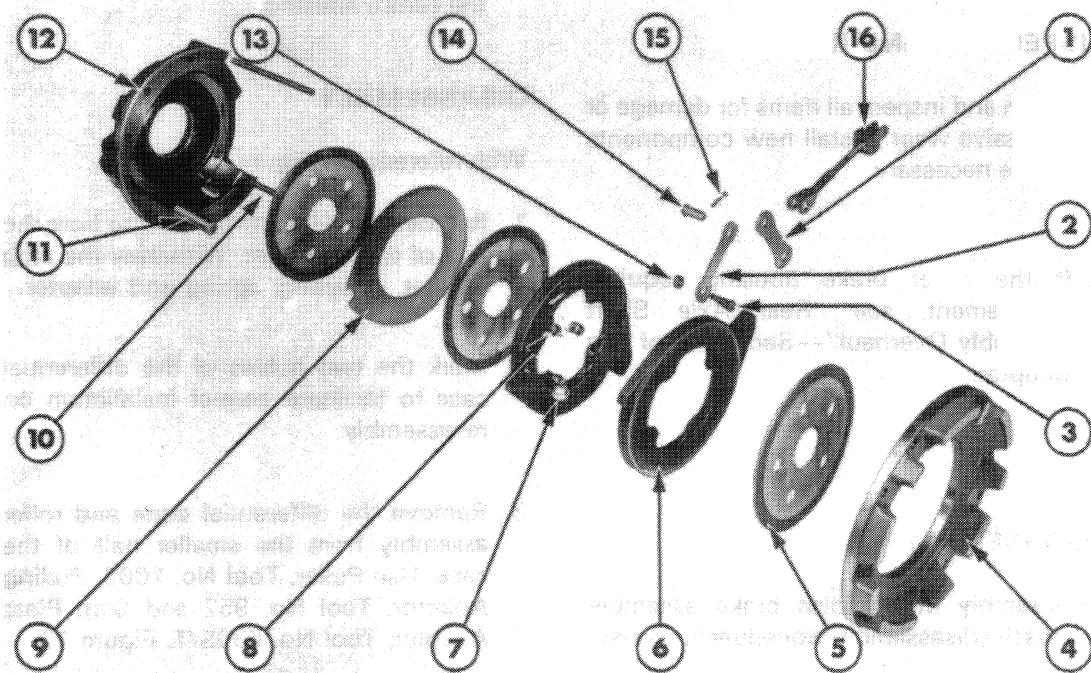


Figure 14
Brake Assembly

- | | |
|------------------------|-------------------------|
| 1. Actuating Link | 9. Intermediate Disc |
| 2. Actuating Link | 10. Stud |
| 3. Disc Pivot Bolt | 11. Torque Pin |
| 4. Outer Brake Housing | 12. Inner Brake Housing |
| 5. Brake Disc | 13. Nut |
| 6. Actuating Disc | 14. Clevis Pin |
| 7. Ball | 15. Split Pin |
| 8. Spring | 16. Brake Actuating Rod |